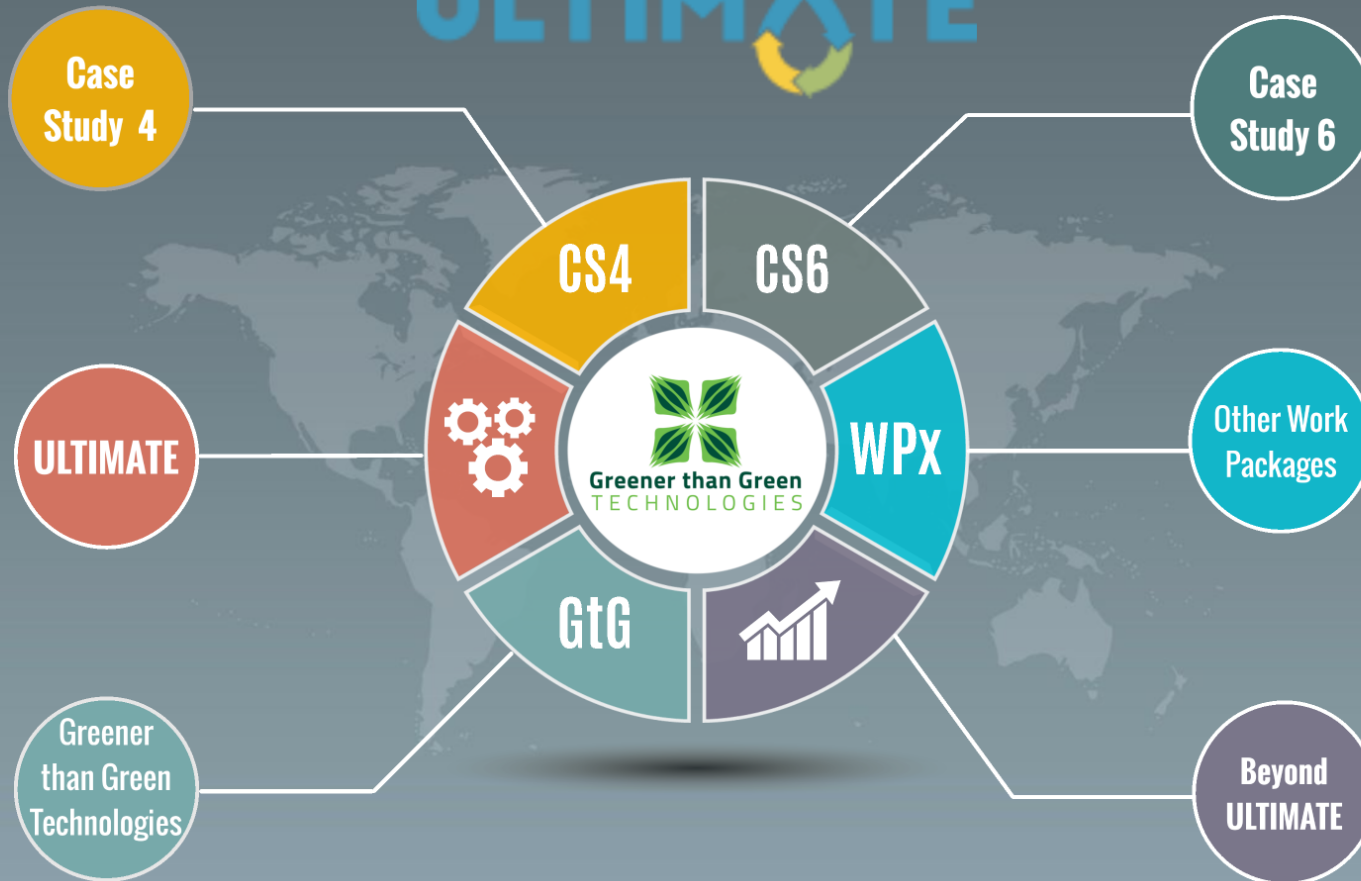


ULTIMATE



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The team



Greener than Green Technologies SA (GtG) is active in R&D and marketing of disruptive water and **wastewater remediation** technologies and methodologies for the circular usage of water providing valuable tools for the transition of industries and communities towards a **circular economy** model, taking a step closer to a circular economy. In cases where high interest and **value added** compounds are present in the waste, these can be **reclaimed**, purified and reused, minimising production cost, or can be commercially exploited, thus, turning **waste into a resource**.

Established in 2014, we are start-up company that sprung out of pioneering university research. Our research efforts are funded by private capital as well as EU grants and we continuously seeking synergies in both the industrial and research partners. Since 2019 we are marketing and promoting in Greece and the wider southeastern European area novel and innovative environmental technologies.

The team



Myrto Touloupi
Chemist BSc MSc



Christophoros Christophoridis
Chemist BSc MSc PhD

Haris Magonis
Environmental Engineer
MEng MSc



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Chemist BSc MSc MBA



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Eri Bizani
Chemist BSc MSc PhD



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Case Study 4

- Fruit processing industry
- Nafplio, Eastern Peloponese, Greece
- High water demand puts pressure in the aquifer
- Seasonality puts strain on the local biological treatment plant
- Under-performing biological treatment plant, leads to higher waste removal cost

Goals

The Unit

Value-added compound extraction

AOP

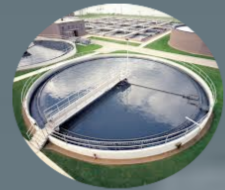
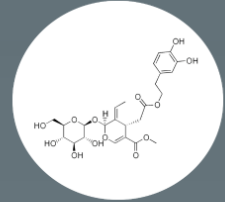
SBP



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Case Study 4 Goals

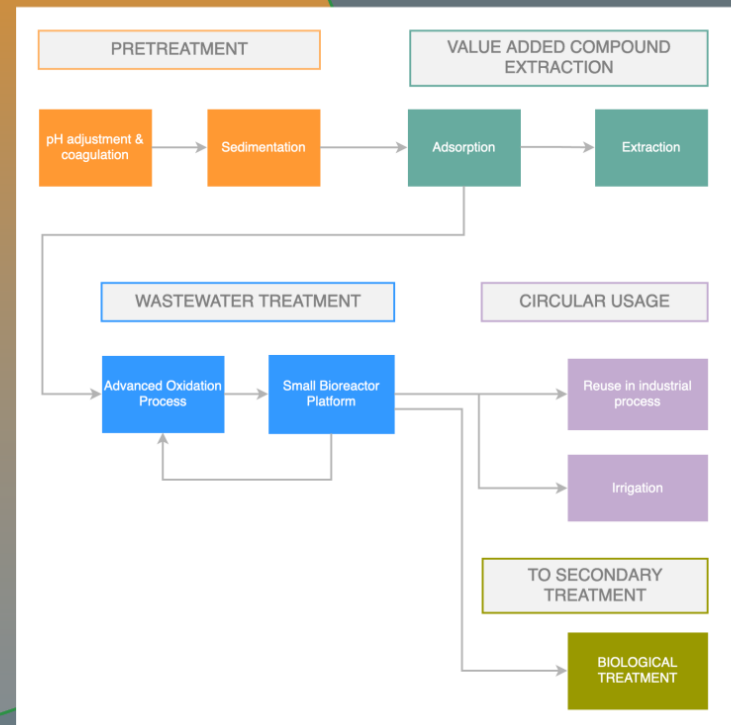
- Treat individual & final waste streams
- Isolate useful/value-added compounds (properties & market price) e.g. polyphenols, flavonoids, anthocynins etc
- Treat wastewater so it can be recycled:
 - **Irrigation of nearby orchards**
 - Reused within the plant for secondary uses or reduce the organic load sufficiently so the biological treatment plant can cope



Unit Design

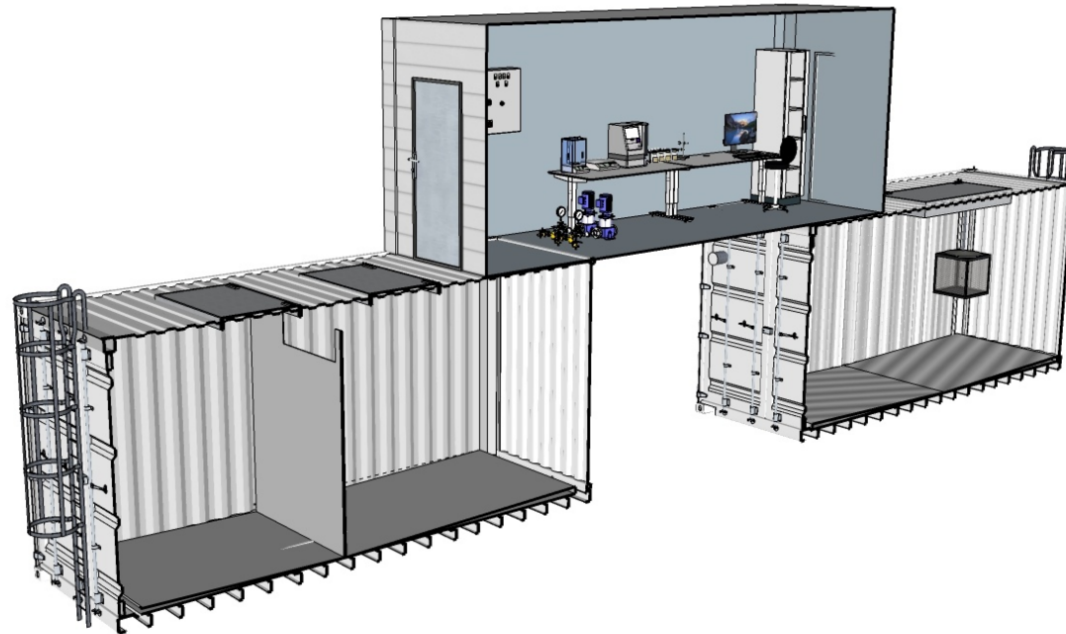


Cross-section



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Unit Cross-section



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Small Bioreactor Platform



SBP is a product of BioCastle, Israel

US Patent No. US 8,673,606
 Europe Patent No. EP 2421544 (Germany, France, U.K, Nederland, Ireland and Switzerland)
 Australia Patent No. 2010240486
 Israel Patent No. 213072

Patented Technology by BioCastel, Israel

SBPs encapsulate bacteria within a porous membrane
 Cellulose acetate
 0.2 µm pore

The membrane:

- keeps bacteria safe from predators and other microorganisms
- prevents biomass from escaping to the environment

Problems addressed:
 Controlling the type of bacteria needed
 Defining the space they grow
 Controlling the amount of biomass

How does it work

Benefits

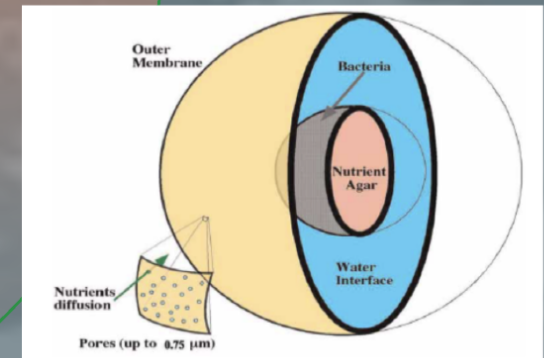
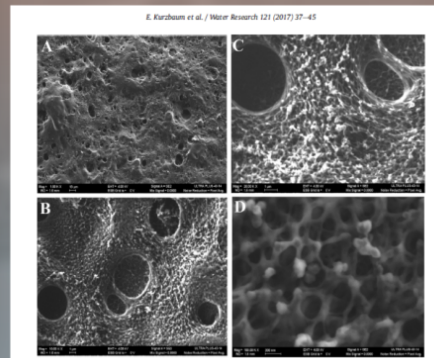
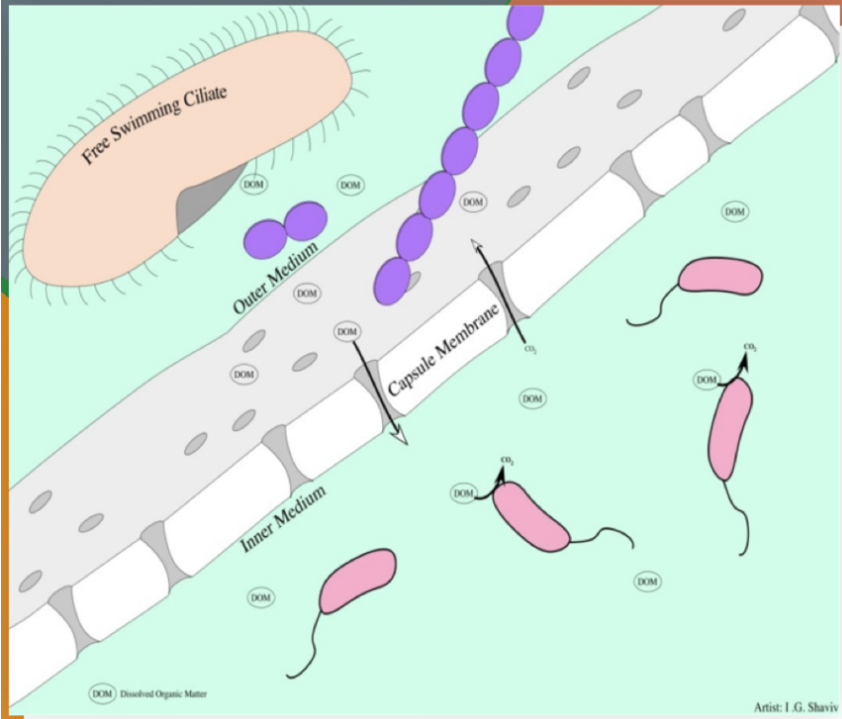
Applications

ULTIMATE

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How does it work

- A 0.2 μm cellulose acetate membrane encapsulates bacteria keeping it safe from predators and preventing biomass to escape
- Water and dissolved pollutants migrate through the pores and are metabolised by bacteria
- After the life cycle of the bacteria, approx. two month, the cellulose acetate membrane devomposes to sugars



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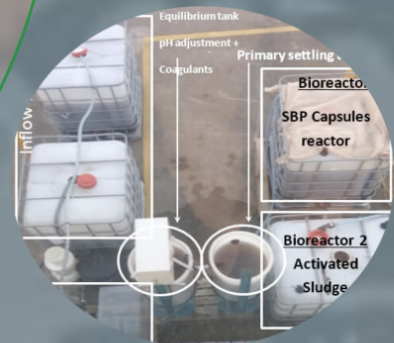
Benefits

SBP technology addresses certain biological treatment problems:

- Control of bacteria type growth
- Control of space bacteria grow
- Control of amount of bacteria

It can be implemented:

- to assist existing biological treatment units to cope with seasonal and unexpected shock load episodes
- to increase capacity with minimal CapEx
- as a small scale standalone solution with out the need of high-cost & extensive infrastructure



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Applications

Sanitary wastewater treatment examples:

- A2O 5500 m³/d
- MBR 2400 m³/d
- AS 500 m³/d

Yield increase up to 15%

Increase in biodegradation rate

Increase in bioprocess stability

Industrial wastewater treatment:

- Food waste 200 m³/d
- Winery waste 0.5 m³/d

No need for natural biomass growing and all associated infrastructure

No need for professional manpower for plant operation

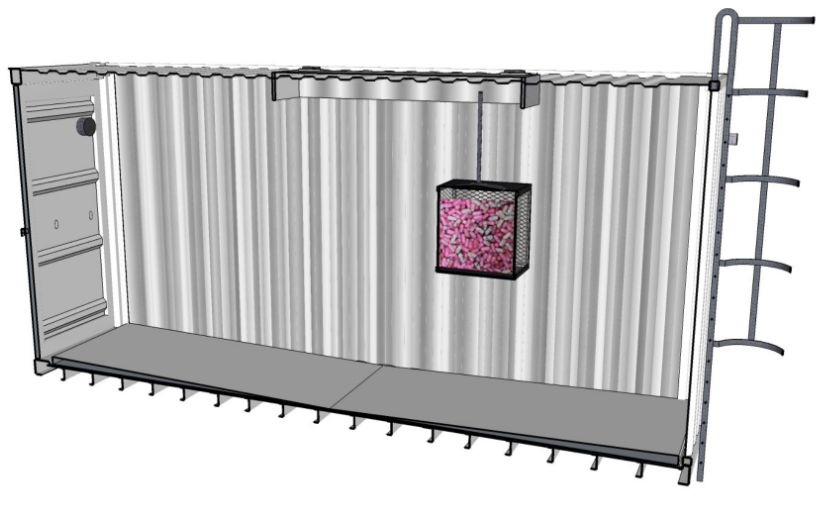
No need for waste sludge transporting and associated infrastructure



SBPs application in ULTIMATE

Investigate the synergistic effect of AOP-SBP

Goal: To create a universal treatment methodology for the food processing sector



Treat wastewater rich in compounds with antibacterial properties, e.g. polyphenols

Wastewater from:

- Olive oil mill
- Fruit & vegetable processing and juice production

Future: Pharmaceutical wastewater treatment



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